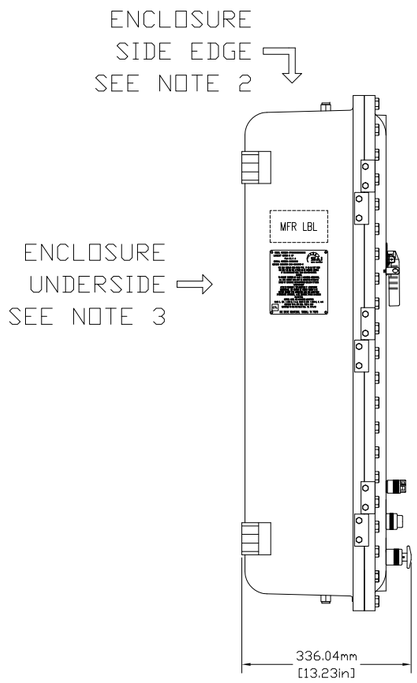
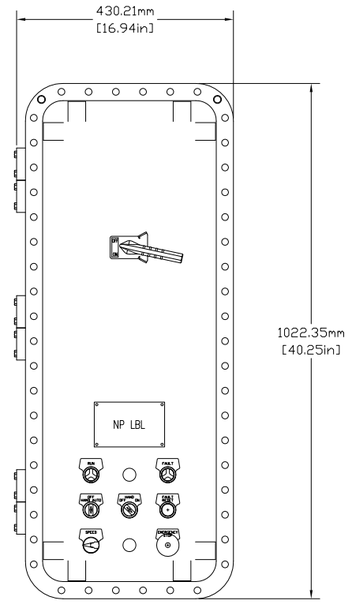
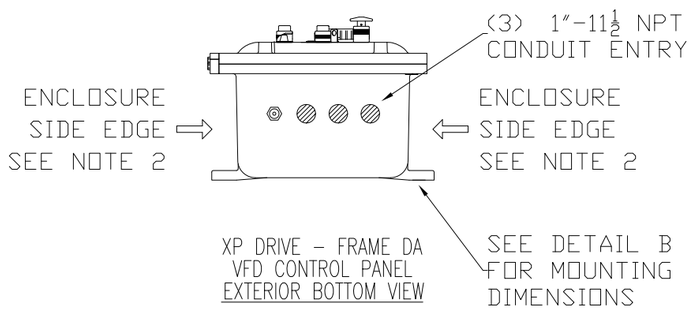
LEGEND - VFD CONTROL PANEL		
	REFERENCE	DESCRIPTION
01	HNDL	POWER DISCONNET HANDLE
02	VRL	VFD RUNNING LAMP
03	VFL	VFD FAULT LAMP
04	HOA	HAND-OFF-AUTO MODE SELECTOR SWITCH
05	HMS	HAND MODE ON-OFF SWITCH
06	VFR	VFD FAULT RESET PUSH-BUTTON
07	HSP	HAND SPEED REFERENCE POTENTIOMETER
08	ESTOP	EMERGENCY STOP MAINTAINED PUSH-BUTTON



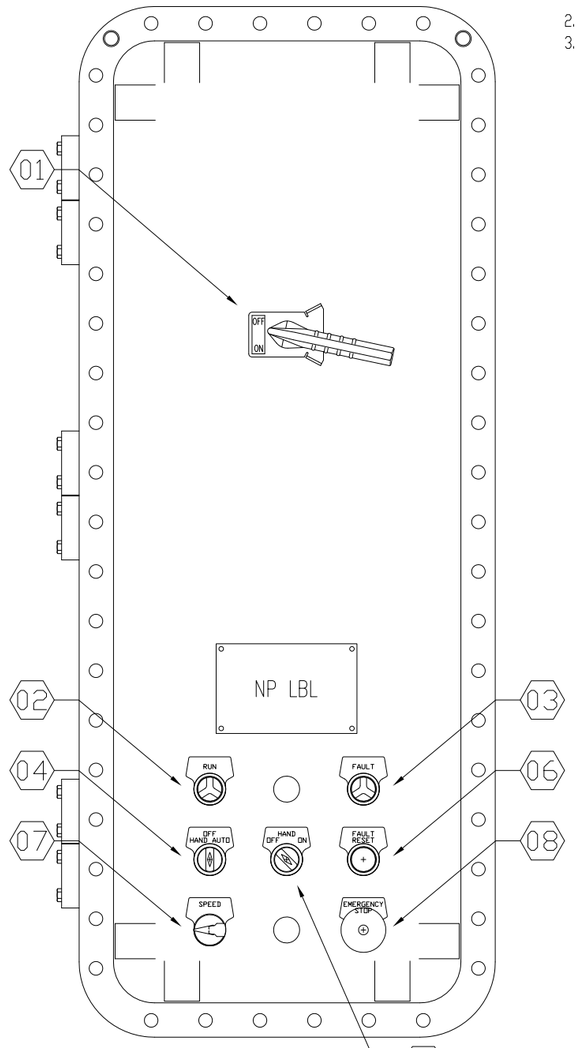
XP DRIVE - FRAME DA
VFD CONTROL PANEL
EXTERIOR RIGHT-SIDE VIEW



XP DRIVE - FRAME DA
VFD CONTROL PANEL
EXTERIOR FRONT VIEW



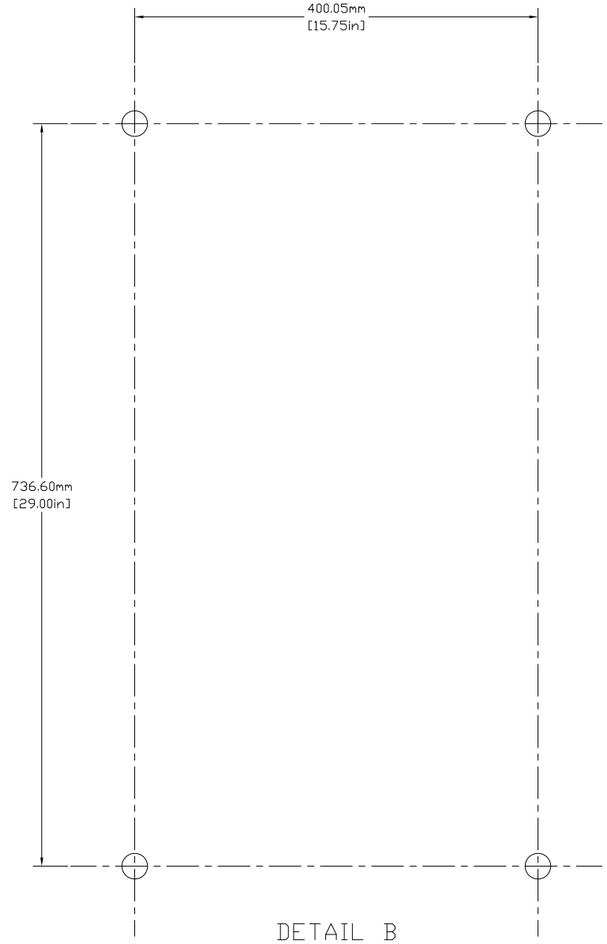
XP DRIVE - FRAME DA
VFD CONTROL PANEL
EXTERIOR BOTTOM VIEW



DETAIL A
(SCALE AT 2X FOR CLARITY)
VFD CONTROL PANEL INTERFACE

NOTES:

1. NEMA TYPE 7: CLASS I, DIV 1 & DIV 2, GROUP B, C, & D.
   NEMA TYPE 4X W/ CORROSION RESISTANT COVER BOLTS & WATER-TIGHT GASKET.
   FABRICATED FROM CAST, ROUGH FINISH 359 ALUMINUM. APPROXIMATE WEIGHT: 250 [LB].
2. 6" OF OPEN AIR CLEARANCE MINIMUM FROM SIDE EDGES OF ENCLOSURE.
3. 6" OF OPEN AIR CLEARANCE MINIMUM FROM UNDERSIDE OF ENCLOSURE.



DETAIL B
(SCALE AT 2X FOR CLARITY)
VFD CONTROL PANEL MOUNTING

FOR QUOTING
PURPOSES ONLY

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SAI DRIVE SOLUTIONS 11311 Holderrieth, Bldg. 200 Tomball, TX 77375	SAI FACTORY WIRING SKID WIRING CUSTOMER WIRING
CUSTOMER	
P. O. NUMBER P.O.:	REVISION: 0.1 DRAWN BY: RHB
PACKAGE DESCRIPTION XP DRIVE - FRAME DA	SCALE: NONE DATE: 01AUG18
DRAWING TITLE QUOTATION DRAWING VFD CONTROL PANEL	DRAWING NUMBER XP-DA-QD